

HSS DRILL BLANKS



Fully Hardened and Ground
Dia tol. h8

Diameter		Length
MM	INCH	MM
1.00		34
1.10		36
1.19	3/64	38
1.20		38
1.30		38
1.40		40
1.50		40
1.59	1/16	43
1.60		43
1.70		43
1.80		46
1.90		46
1.98	5/64	49
2.00		49
2.10		49
2.20		53
2.30		53
2.38	3/32	57
2.40		57
2.50		57
2.60		57
2.70		61
2.80		61
2.90		61
3.00		61
3.10		65
3.17	1/8	65
3.20		65
3.30		65
3.40		70



Diameter		Length
MM	INCH	MM
3.50		70
3.60		70
3.70		70
3.80		75
3.90		75
3.97	5/32	75
4.00		75
4.10		75
4.20		75
4.30		80
4.39	11/64	80
4.40		80
4.50		80
4.60		80
4.70		80
4.76	3/16	86
7.80		86
4.90		86
5.00		86
5.10		86
5.16	13/64	86
5.20		86
5.30		86
5.40		93
5.50		93
5.56	7/32	93
5.60		93
5.70		93
5.80		93
5.90		93



Diameter		Length
MM	INCH	MM
5.95	15/64	93
6.00		93
6.10		101
6.20		101
6.30		101
6.35	1/4	101
6.40		101
6.50		101
6.60		101
6.70		101
6.75	17/64	109
6.80		109
6.90		109
7.00		109
7.10		109
7.14	9/32	109
7.20		109
7.30		109
7.40		109
7.50		109
7.54	19/64	117
7.60		117
7.70		117
7.80		117
7.90		117
7.94	5/16	117
8.00		117
8.10		117
8.20		117
8.30		117

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Diameter		Length
MM	INCH	MM
8.33	21/64	117
8.40		117
8.50		117
8.60		125
8.70		125
8.73	11/32	125
8.80		125
8.90		125
9.00		125
9.10		125
9.13	23/64	125
9.20		125
9.30		125
9.40		125
9.50		125
9.52	3/8	133
9.60		133
9.70		133
9.80		133
9.90		133
9.92	25/64	133
10.00		133
10.10		133
10.20		133
10.30		133
10.32	13/32	133
10.40		133
10.50		133
10.60		133
10.70		142



Diameter		Length
MM	INCH	MM
10.72	27/64	142
10.80		142
10.90		142
11.00		142
11.10		142
11.11	7/16	142
11.20		142
11.30		142
11.40		142
11.50		142
11.51	29/64	142
11.61		142
11.70		142
11.80		142
11.90		151
11.91	15/32	151
12.00		151
12.10		151
12.20		151
12.30	31/64	151
12.40		151
12.50		151
12.60		151
12.70	1/2	151
12.80		151
12.90		151
13.00		151
13.10	33/64	151
13.20		151
13.30		160



Diameter		Length
MM	INCH	MM
13.40		160
13.49		160
13.50	17/32	160
13.60		160
13.70		160
13.80		160
13.89		160
13.90	35/64	160
14.00		160
14.10		169
14.20		169
14.30	9/16	169
14.30		169
14.40		169
14.50		169
14.60		169
14.70	37/64	169
14.80		169
14.90		169
15.00		178
15.10		178
15.20		178
15.30		178
15.40		178
15.50	39/64	178
15.60		178
15.70		178
15.80		178
15.90	5/8	178
16.00		178