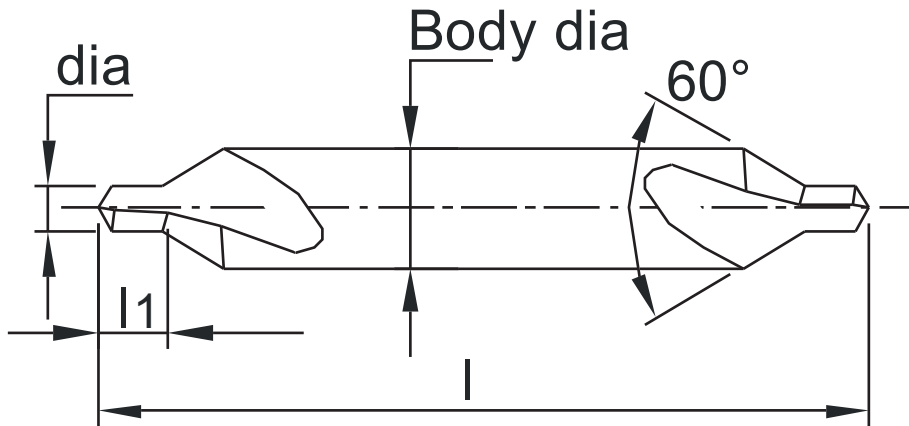


HSS CENTRE DRILLS



	Pilot Drill Dia in MM	Body Dia in MM	OAL in MM
TYPE-A	As per IS: 6708-1977		
	1.00	3.15	33.5
	1.25	3.15	33.5
	1.60	4	37.5
	2.00	5	42
	2.50	6.3	47
	3.15	8	52
	4.00	10	59
	5.00	12.5	66
	6.30	16	74
	8.00	20	83

	Pilot Drill Dia in MM	Body Dia in MM	OAL in MM
TYPE-B	As per IS: 6709-1977		
	1.00	4	37.5
	1.25	5	42
	1.60	6.3	47
	2.00	8	52
	2.50	10	59
	3.15	11.2	63
	4.00	14	70
	5.00	18	78
	6.30	20	83

No. B.S.	Pilot Drill Dia in MM	Body Dia in MM	OAL in MM
As per BS:328 Part-2 1950			
1	3/64	1/8	1.1/2
2	1/16	3/16	1.3/4
3	3/32	1/4	2
4	1/8	5/16	2.1/4
5	3/16	7/16	2.1/2
6	1/4	5/8	3
7	5/16	3/4	3.1/2